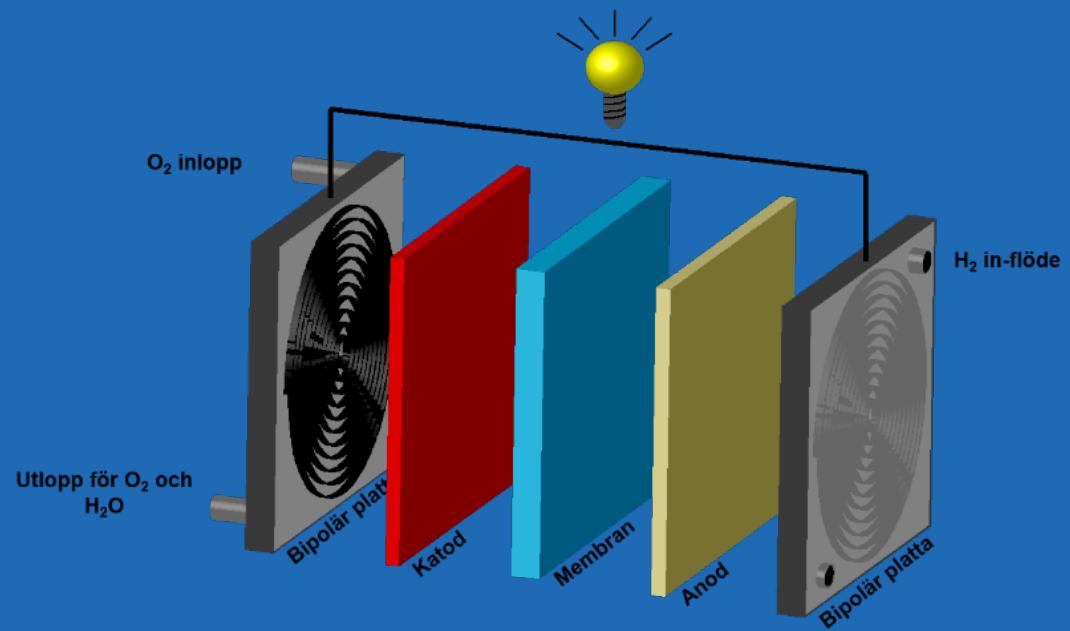


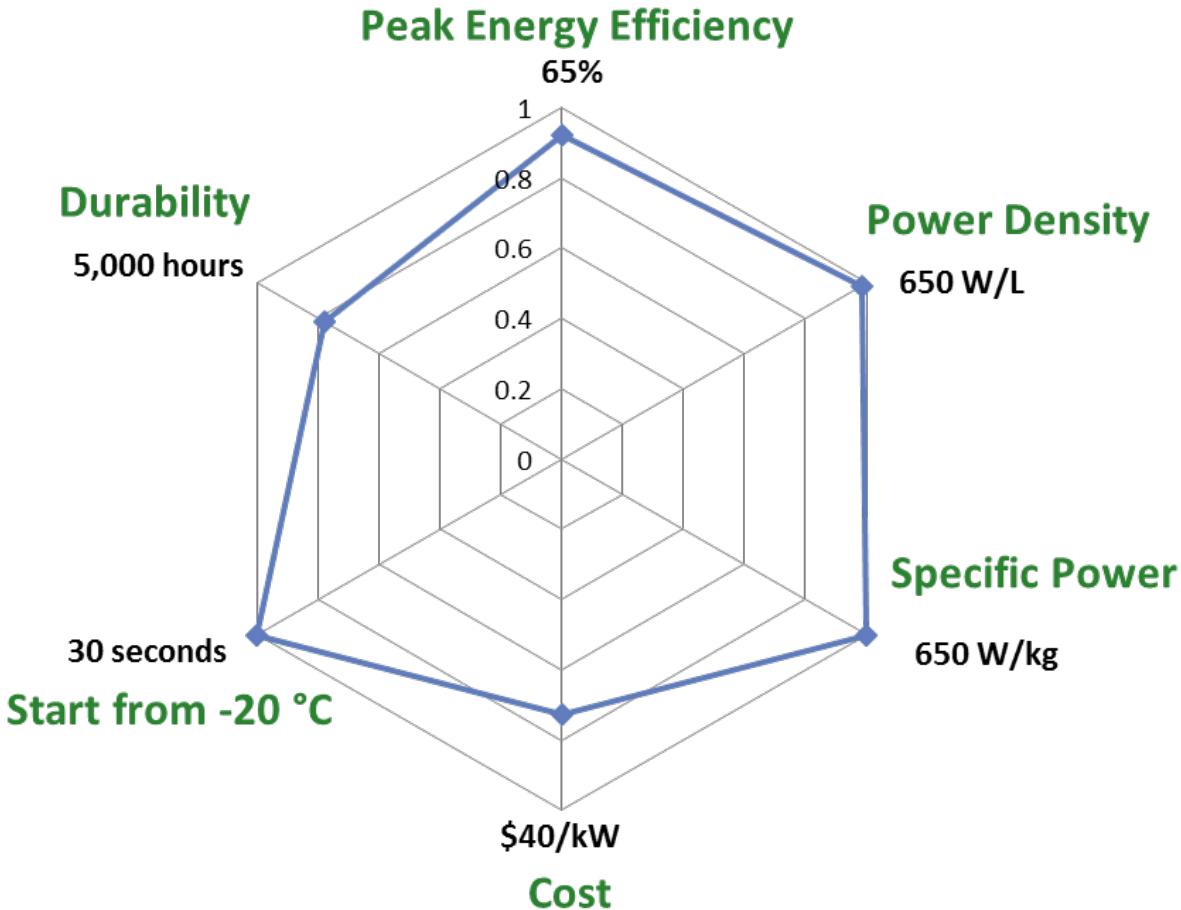
Polymer Electrolyte Fuel Cells

*Carina Lagergren, Rakel Wreland Lindström,
Göran Lindbergh, Annika Carlson, Björn Eriksson*

Applied Electrochemistry, KTH



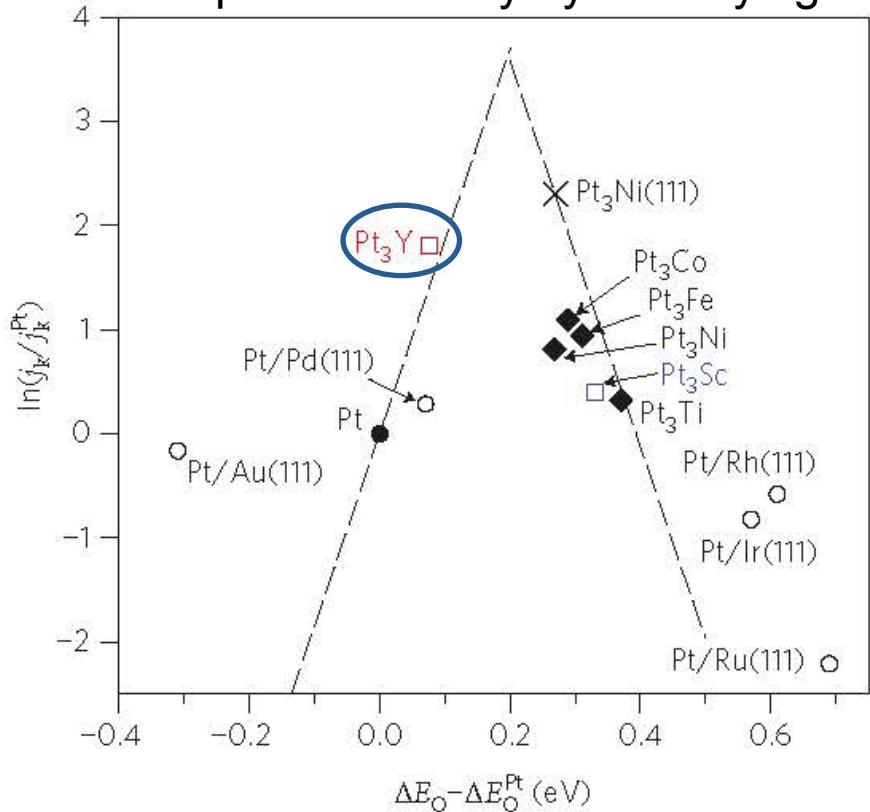
Achieved 2020 Targets PEMFC automotive



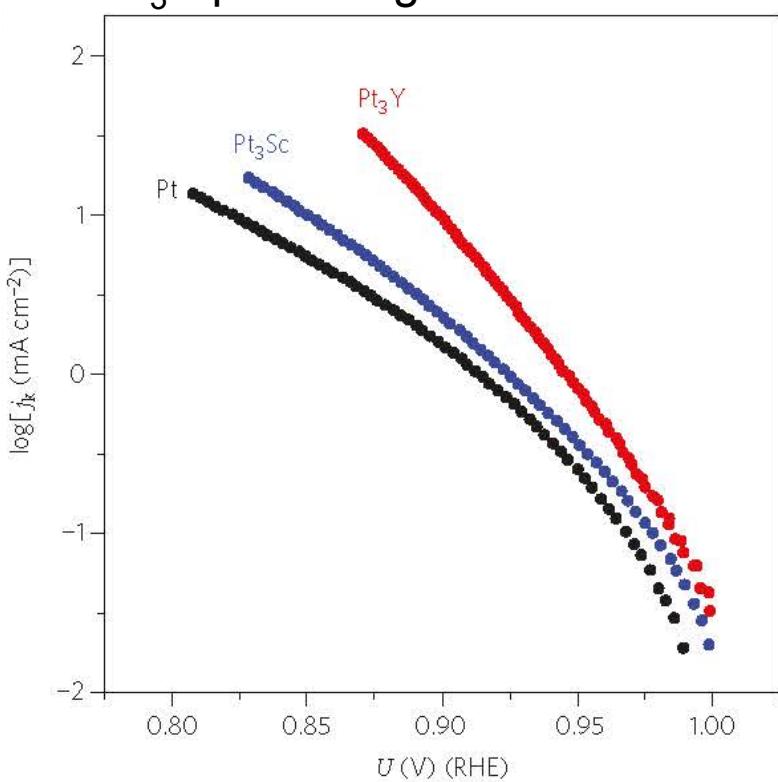
Department of Energy. USA, 2016

Alternative cathode catalysts for PEMFC

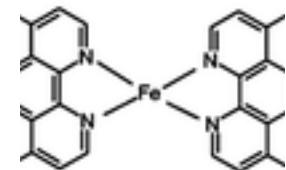
Improved activity by Pt alloying



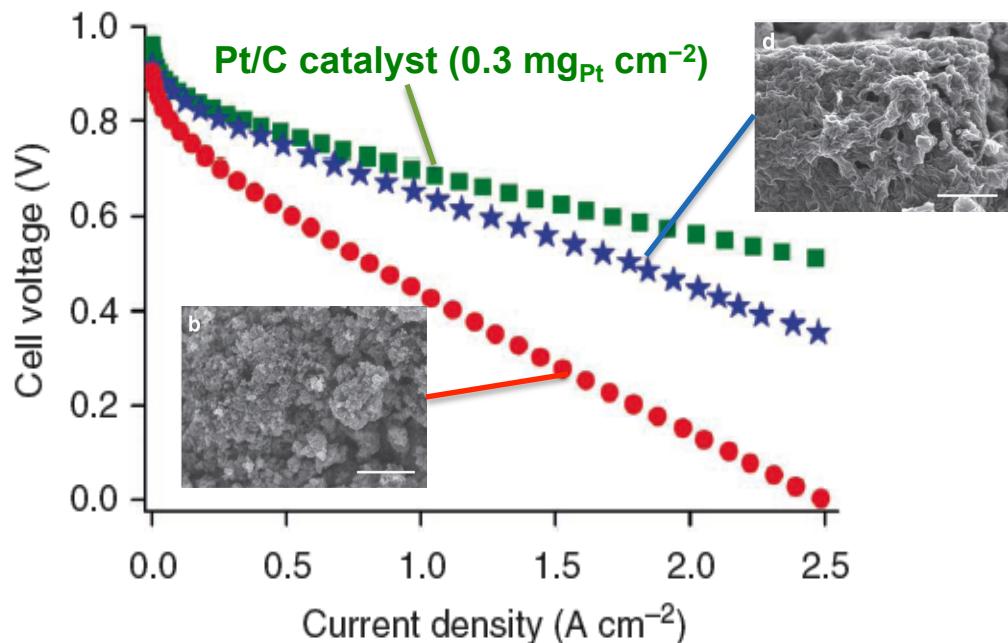
Pt₃Y promising



Non-precious metal catalysts (Fe-N-C)

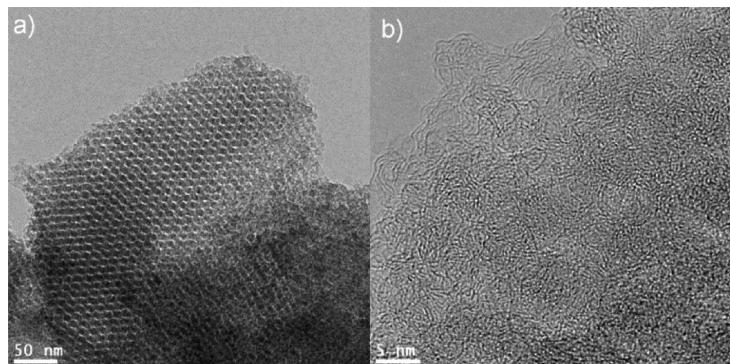


Increased porosity → Better I-V performance



E. Proietti et al. Nature Comm. 2, # 416 (2011)

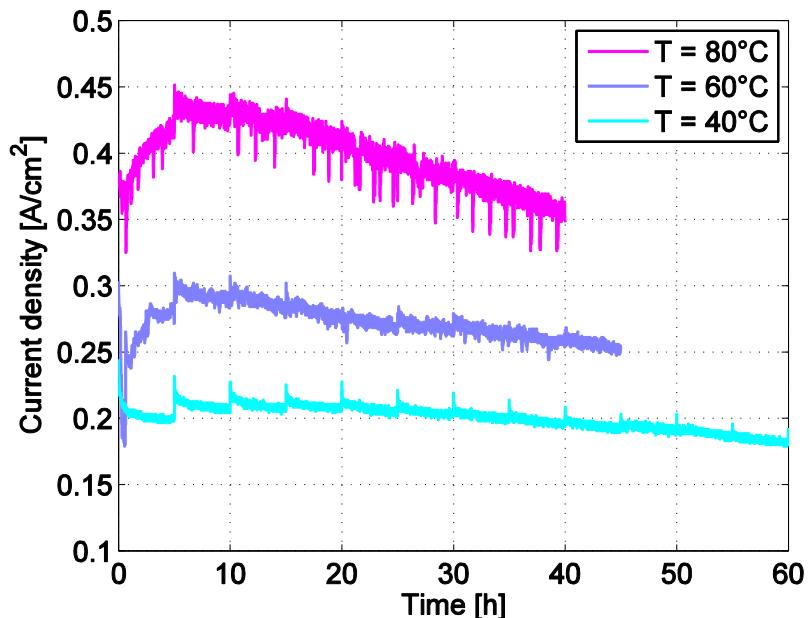
Highly ordered mesoporous
NPM catalyst



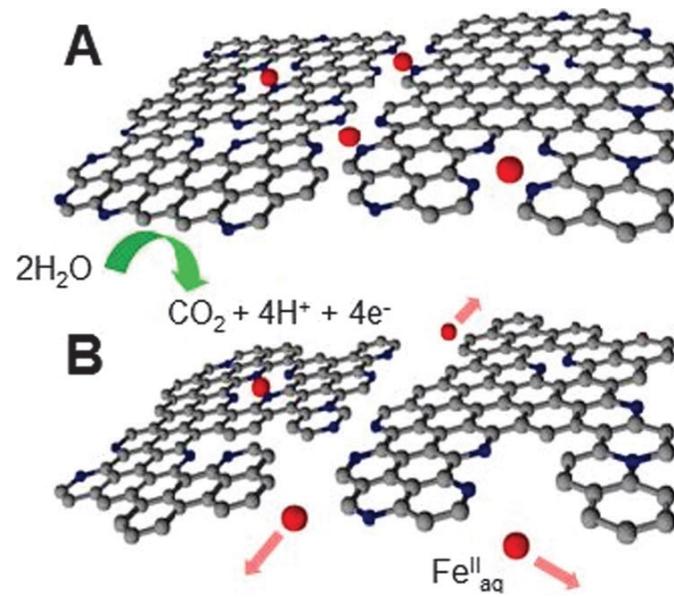
J. K Dombrovskis, A.E.C Palmqvist,
PhD Thesis, Chalmers 2016

Stability problems with NPM (Fe-N-C) catalysts

Degradation at 0.5 V hold



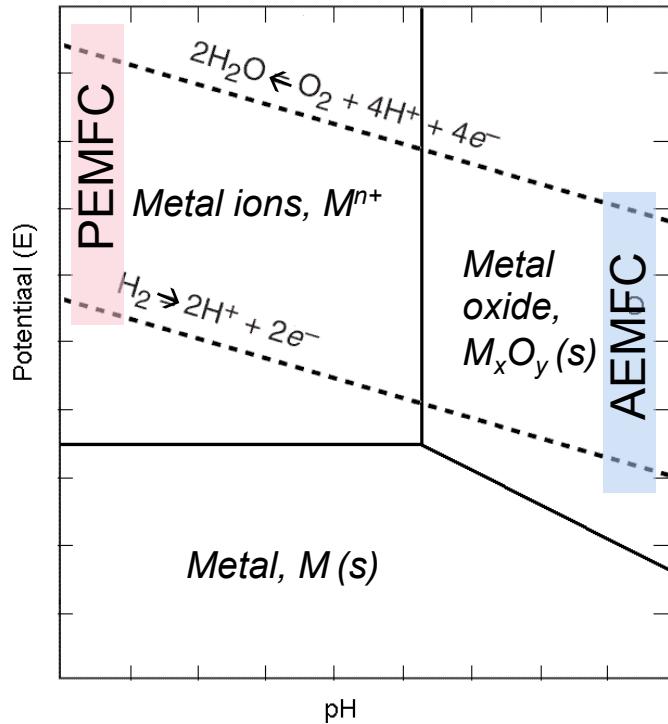
C corrosion, OH-radicals, others?



Collaboration with F. Jaouen (Université de Montpellier),

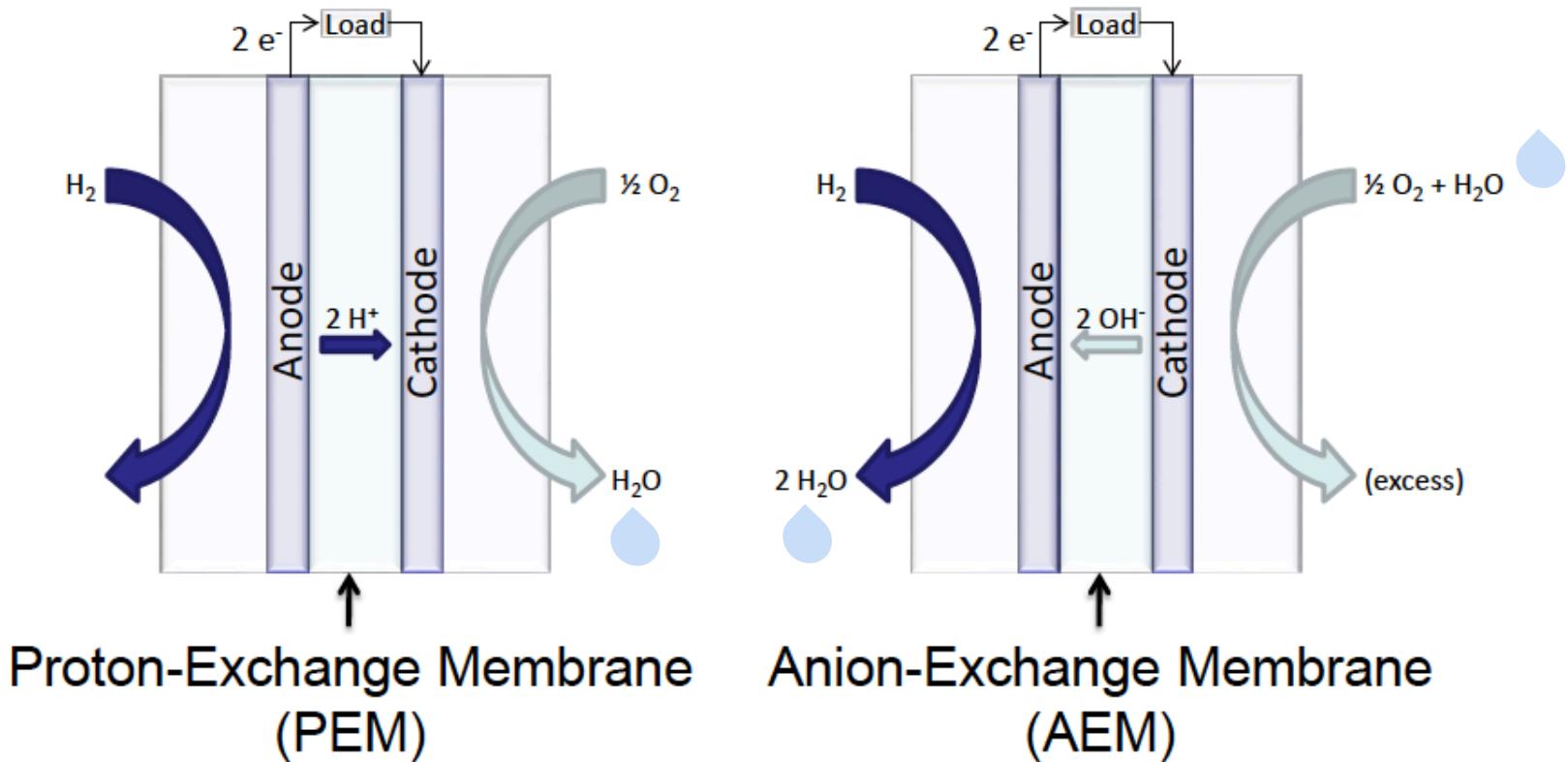
Goellner V Et al. , 2014, Phys.Chem.Chem.Phys, vol. 16, pp. 18454-18462

Anion Exchange Membrane Fuel Cell (AEMFC)



Type	Cation exchange membrane	Anion exchange membrane
Counter ion	H ⁺	OH ⁻
Advantages	High conductivity Good ionomer solution	Pt-free catalysts Oxygen reduction
Issues	High material costs Fuel crossover	Low conductivity Low temperature stability CO ₂ sensitive

AEMFC versus PEMFC



- Requires precious metal electrocatalysts

- Potential to use non-precious metal catalyst

Field-tested 2kW AMFC System (Cellera)



- 6-month 2kW H₂/Air stack-system test
- Live site backup capability
- Aluminum hardware; air-cooled
- Cathode water exchanger / dry anode
- Pressure - ambient air / 1.5bar(g) H₂



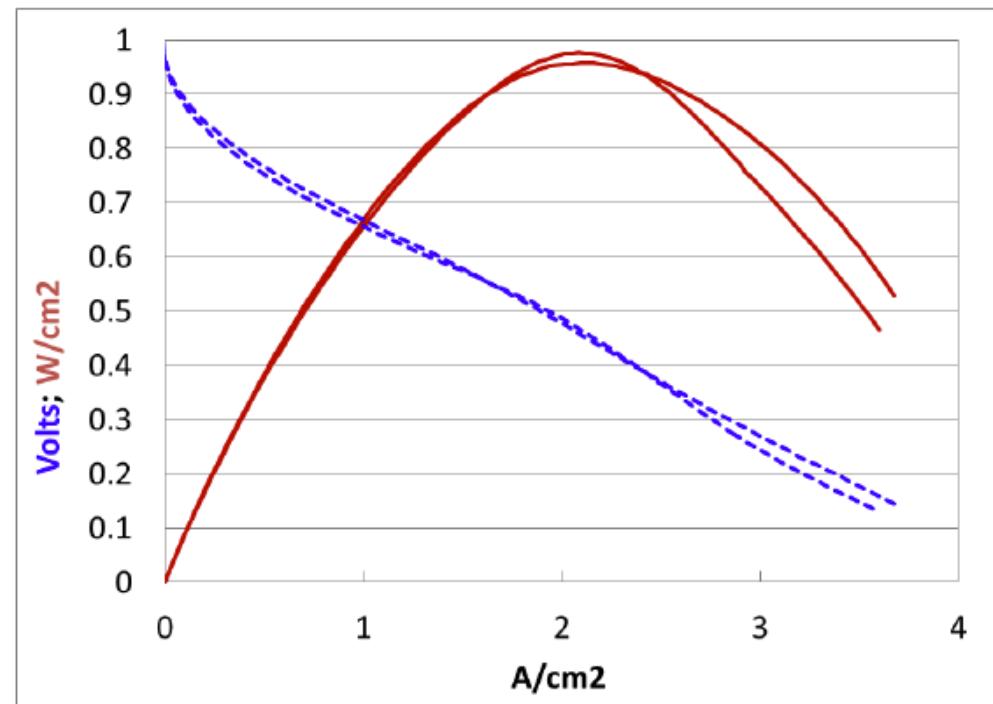
AMFC Status – Single (well-humidified) Cell

Polarization curve – 5cm² H₂/Air

Pt-free Ca, Pt-catalyzed An;
CO₂-free air

T_{cell} = T_{air(humf)} = 75°C
P_{air}; P_{H₂} = 1;3 bar(g)

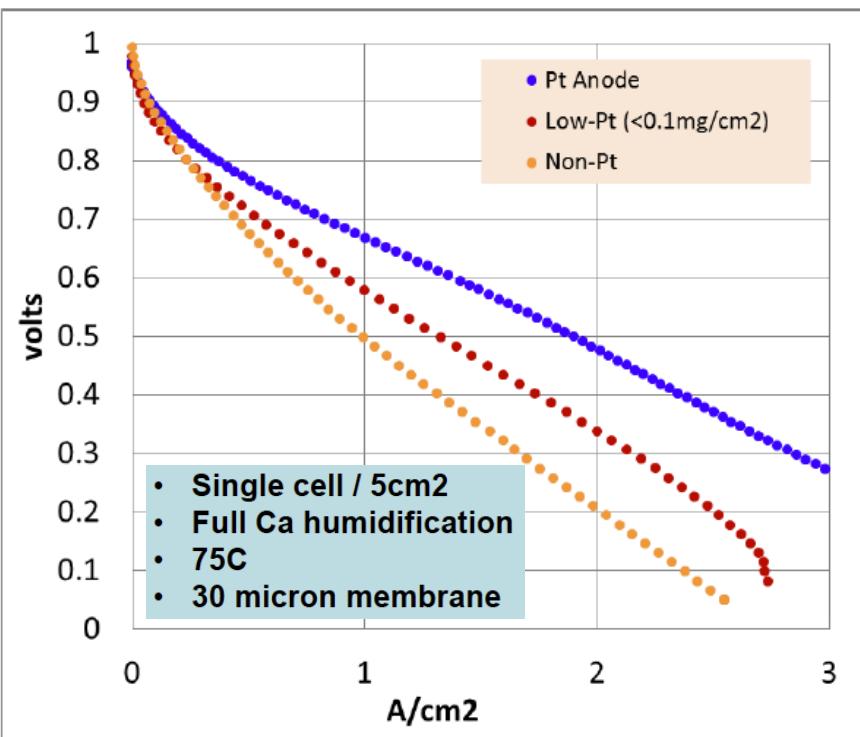
30μm thick, polyhydrocarbon
membrane



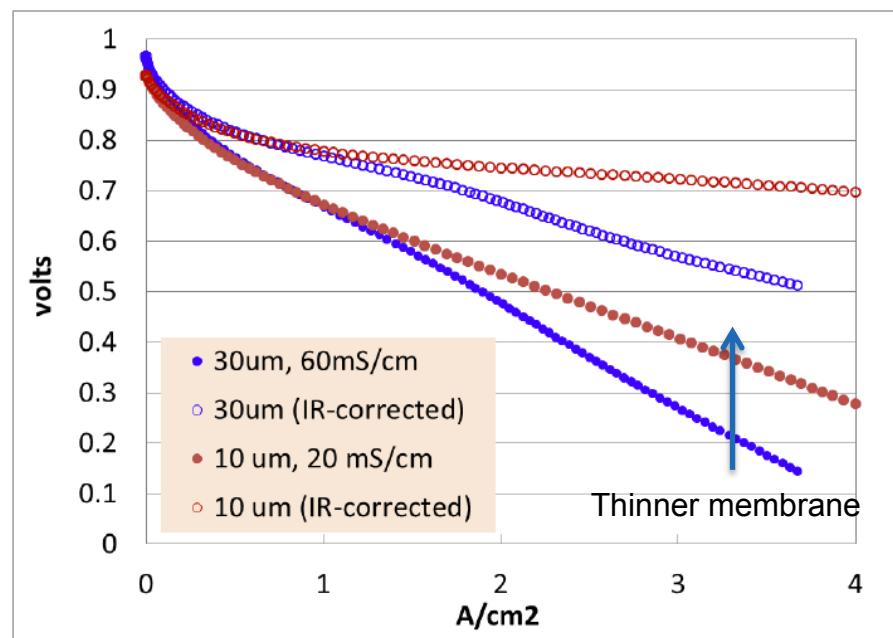
- Performance level of Proton Exchange Membrane (PEM) fuel cells is within reach, however:
 - Air humidification and overall water management are critical
 - CO₂ handling adds to system complexity in operation at lower T_{cell}

Room for performance improvements

Anode catalyst and structure



Membrane thickness, OH⁻ conductivity, and water-management

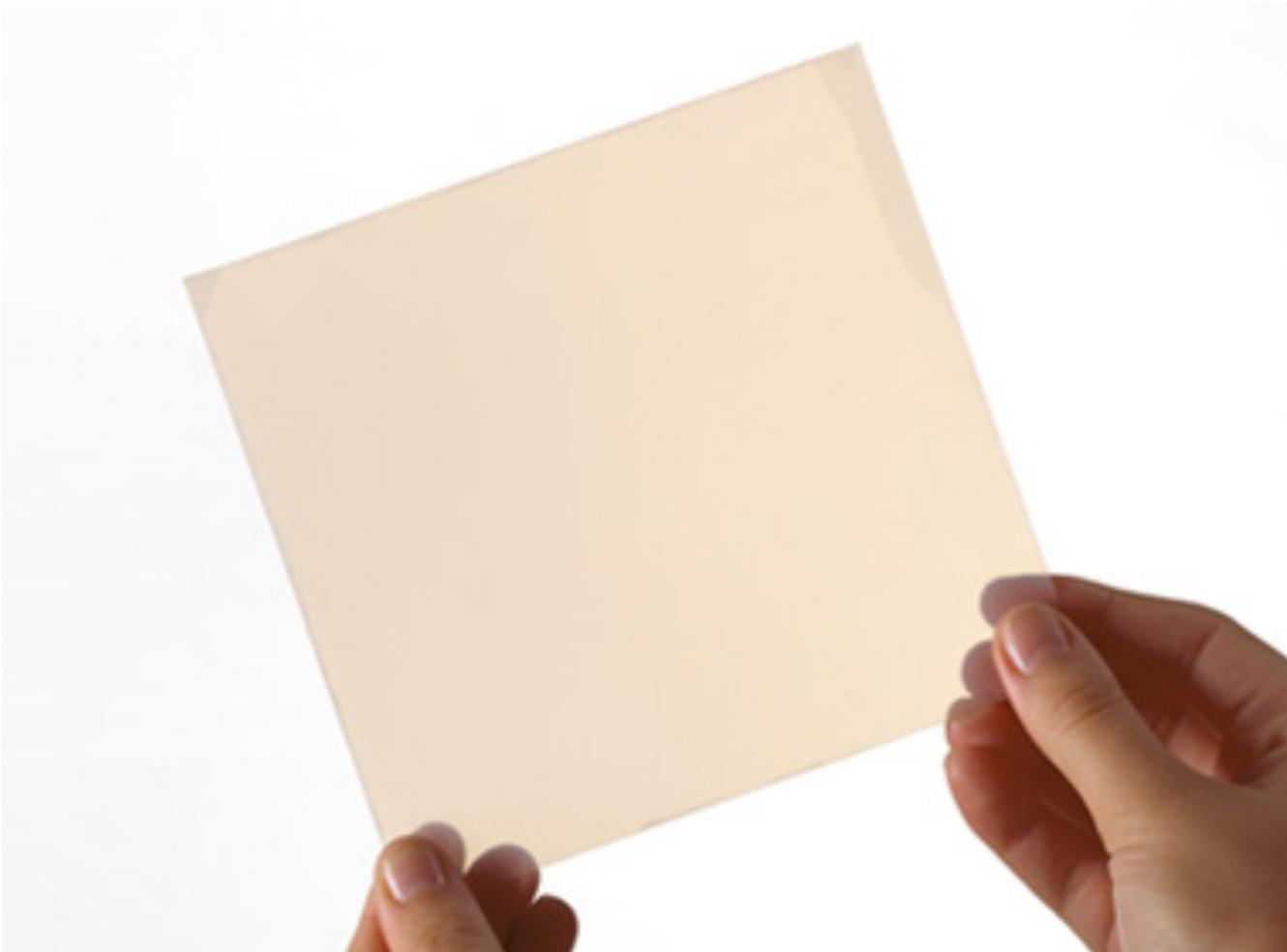


Selected Issues & Research Needs

- Higher anode activity
 - Membrane - operation at $T > 80C$ / water mobility
- Anode activity: significant progress has been made
 - Near-Pt activity with Pd-based catalyst [2];
 - Pt-containing bimetallics show activity greater than Pt [3];
 - Advances in fundamental understanding of alkaline HOR [4,5]
- Anode challenge today: also substantially water management
- Membrane:
 - Tokuyama A201 – technology of ca. 2008 – is still the leading commercial “standard” membrane
 - i.e. “membrane/ionomer issues” – *including the need for higher operation temperature and higher water mobility – have not been adequately resolved!*

KEY BOTTLENECK !

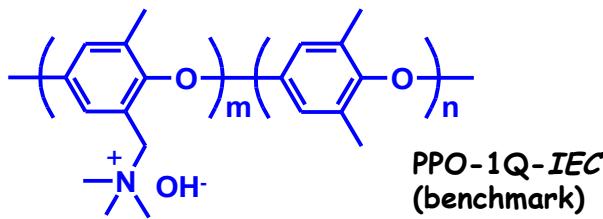
Membrane development



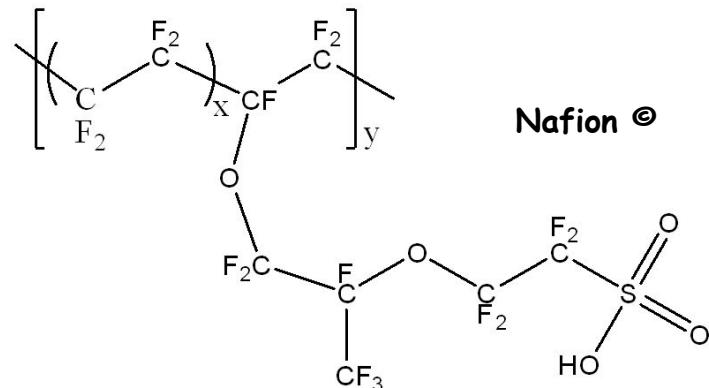


Alkaline membranes: Aromatic instead of fluorinated (Nafion)

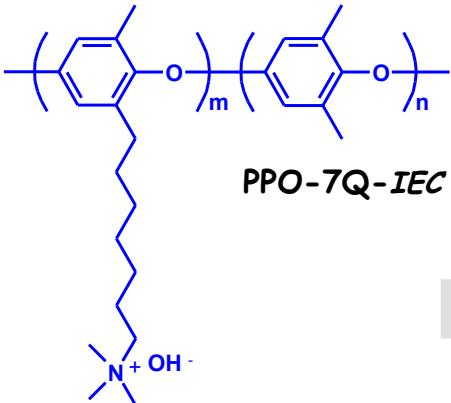
Aromatic AEM



Typical material in PEMFC



Modified
Aromatic
AEM



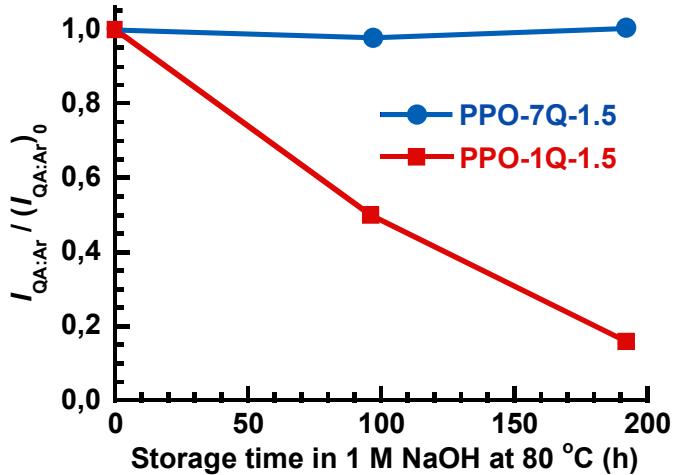
Improved performance:

- Higher flexibility
- Better conductivity
- Better phase separation and thereby more ion-conductive regions

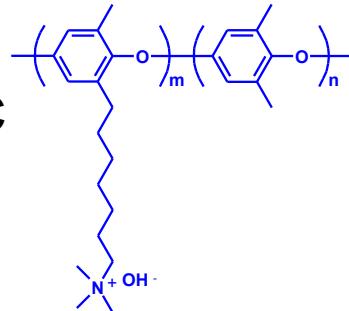


Improvement with longer side chain

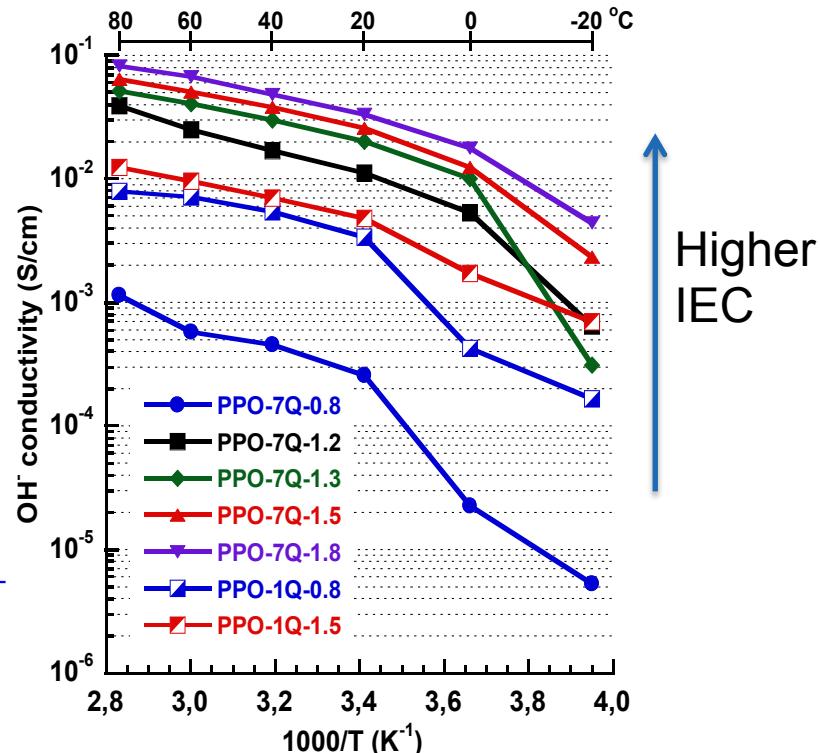
Better stability



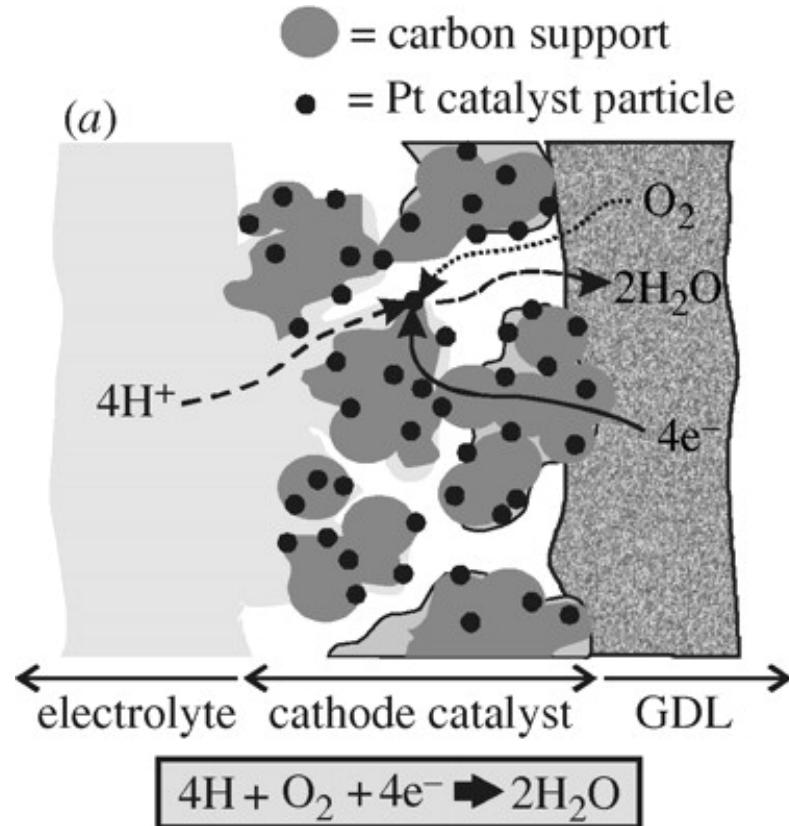
- Short chain: PPO-1Q-IEC
- Long chain: PPO-7Q-IEC



Better conductivity

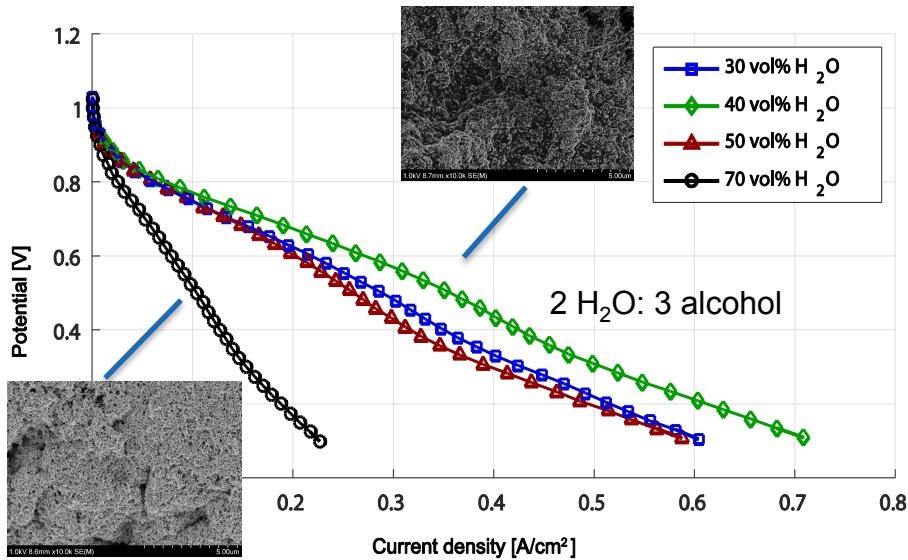


Electrode development



Influence of electrode structure on performance

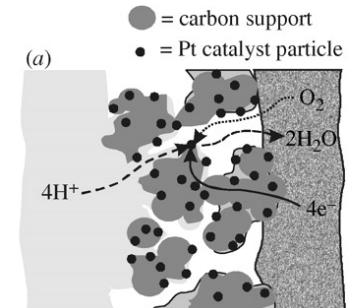
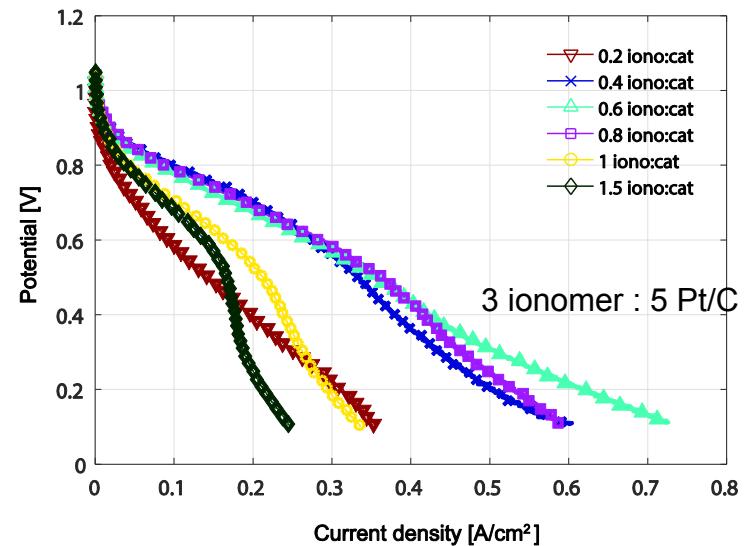
Solvent composition in catalyst ink



For good performance:

Optimum amount and homogeneous distribution of ionomer and pores in the electrode

Ionomer : Pt/C catalyst content



Conclusions

- Typical PEMFC – a mature technology
 - Costs reduction possible by alloying or NPM catalysts
- AEMFC interesting alternative but needs more research:
 - Stable anion exchange membranes and ionomers
 - Electrode morphology and structure
 - Non-platinum catalyst



"New components and concepts for PEFC in vehicle applications" KTH, Lund University, Chalmers, Sandvik, Cell Impact, PowerCell, Intertek, Vätgas Sverige, AB Volvo, Volvo Cars, Scania